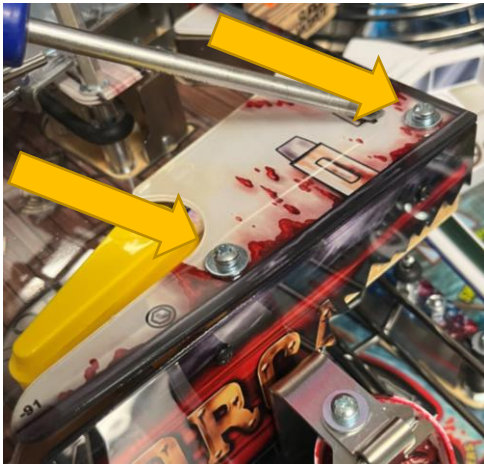




### Installation guide for the Orca upgrade for Jaws Premium/LE machines

1. Pull playfield out to where rubber stoppers are resting on front edge of cabinet.
2. unscrew the two cross-head screws of the factory plastic and remove it.



3. now, also unscrew the wood screw holding the vertical plastic (the Orca plastic)



4. Remove the 2 hex posts





5. push the screws from above back through the play field



6. Put away the plastics and the fastening material and store them somewhere. you won't need them here anymore in your machine



7. Remove the rubber of the small flipper. Then take boat floor plastic contained in your package and put it as shown on the upper playfield. Make sure it sits even on the playfield and not on top of any screws or washers.



8. Put the rubber back on the small flipper and have a look for the little piece with the clamp on top.



9. Remove the protective film on the back. This piece will cover the screw in front of the flipper.
10. Push it back to the guard rail for about 5 seconds in order to get proper adhesion. Make sure it sits flush to the edge of the playfield and nicely lines up with the boat floor plastic (without any space between the two parts)



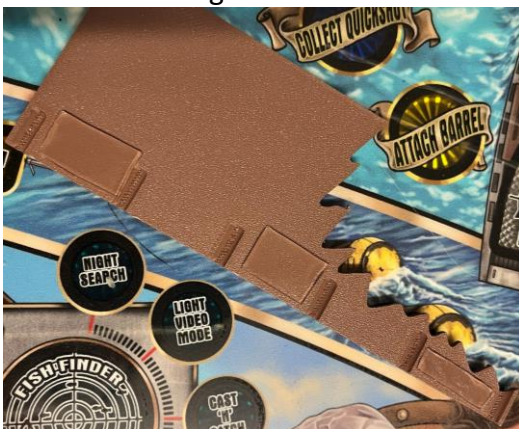
11. Now you can take the cover for the small flipper and just put it on top, giving it a gentle push



12. look for the long plastic with a small hole on the right side and remove the protective film on the back. attach it to the right side of the playfield so that the screw of the factory plastic goes through the small hole.



13. Look for the part with the Orca lettering and the shark bite and remove the protective film on the back. There are little recesses on the back of this part. This is where the railing will slide into in a later step of the installation.



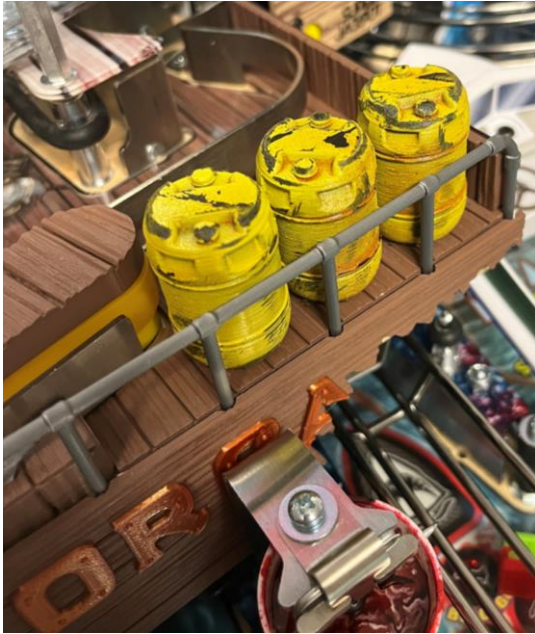
14. attach it vertically to the hold of the play field. make sure that it is flush with the metal of the small exit ramp on the left and that it is also flush with the top of the boat floor.



15. insert the railing into the small recesses of the vertical plastic, with the round side of the railing facing the player



16. Remove the protective film on the bottom of the 3 barrels and attach them behind the railing in the place where you want them to be. Gently push down each of the barrels for about 5-10 seconds in order to get proper adhesion with the boat floor.



17. you are finished with the installation. Don't be scared of lifting the playfield in the upright position – everything will stay in place 😊
18. Have a lot of fun with your Orca upgrade!